



Partners in Success

Material Safety Data Sheet

EQUATE PETROCHEMICAL COMPANY (K.S.C.C)

Product name: ETHYLENE GLYCOL POLYESTER GRADE

Issue Date: 08.23.2023

Version: 2.0

EQUATE PETROCHEMICAL COMPANY (K.S.C.C) encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: ETHYLENE GLYCOL POLYESTER GRADE

Recommended use of the chemical and restrictions on use

Identified uses: Chemical intermediate, e.g. for manufacture of polyester resins. De-icing fluid. Heat transfer fluid. It is recommended that you use this product in a manner consistent with the recommended use. If your intended use is not consistent with the recommended use, please contact our Customer Information Group (telephone number in Section 1 of this document).

COMPANY IDENTIFICATION

EQUATE Petrochemical Company (K.S.C.C)
PO Box 100, Ahmadi-61001,
Kuwait

Customer Information Number:

+965-2325-2325

Website:

info@equate.com

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EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact:

international +65 3165 2217

2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity - Category 4 - Oral

Specific target organ toxicity - repeated exposure - Category 2 - Oral

GHS label elements

Hazard pictograms



Signal word: **WARNING!**

Hazard statements

Harmful if swallowed.

May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

Precautionary statements

Prevention

Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Do not eat, drink or smoke when using this product.

Response

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.

Get medical advice/ attention if you feel unwell.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a substance.

| Component | CASRN | Concentration |
|-----------------|----------|---------------|
| Ethylene glycol | 107-21-1 | >= 99.0 % |

4. FIRST AID MEASURES

Description of first aid measures

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

||Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Destroy contaminated leather items such as shoes, belts, and watchbands. Suitable emergency safety shower facility should be immediately available.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Do not induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: If several ounces (60 - 100 ml) of ethylene glycol have been ingested, early administration of ethanol may counter the toxic effects (metabolic acidosis, renal damage). Consider hemodialysis or peritoneal dialysis & thiamine 100 mg plus pyridoxine 50 mg intravenously every 6 hours. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. Maintain adequate ventilation and oxygenation of the patient. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. If burn is present, treat as any thermal burn, after decontamination. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide. Nitrogen oxides.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect in suitable and properly labeled containers. Small spills: Absorb with materials such as: Cat litter. Sand. Sawdust. Zorb-all®. Hazorb®. Large spills: Dike area to contain spill. Pump into suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not swallow. Avoid contact with eyes. Wash thoroughly after handling. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Do not store near food, foodstuffs, drugs or potable water supplies. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact. Ask for a product brochure.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

| Component | Regulation | Type of listing | Value/Notation |
|-----------------|------------|-------------------------|----------------------|
| Ethylene glycol | ACGIH | STEL Aerosol only | 10 mg/m ³ |
| | ACGIH | TWA Vapour and aerosol | 25 ppm |
| | ACGIH | STEL Vapour and aerosol | 50 ppm |

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Use gloves with insulation for thermal protection (EN 407), when needed. Examples of preferred glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items

|| such as faceshield, boots, apron, or full-body suit will depend on the task. When handling hot material, protect skin from thermal burns as well as from skin absorption.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

| | |
|--|--|
| Physical state | Liquid. |
| Color | Colorless |
| Odor | Sweet |
| Odor Threshold | No test data available |
| pH | 9 <i>Literature</i> |
| Melting point/range | Not applicable to liquids |
| Freezing point | -11.2 °C <i>Literature</i> |
| Boiling point (760 mmHg) | 197.4 °C <i>Literature</i> |
| Flash point | closed cup 111 °C <i>Literature</i> |
| Evaporation Rate (Butyl Acetate = 1) | 0.01 <i>Literature</i> |
| Flammability (solid, gas) | Not Applicable |
| Lower explosion limit | 3.2 % vol <i>Literature</i> |
| Upper explosion limit | 15.3 % vol <i>Literature</i> |
| Vapor Pressure | 0.067 hPa at 20 °C <i>Literature</i> |
| Relative Vapor Density (air = 1) | 2.1 <i>Literature</i> |
| Relative Density (water = 1) | 1.115 at 20 °C / 20 °C <i>Literature</i> |
| Water solubility | 100 % <i>Literature</i> |
| Partition coefficient: n-octanol/water | log Pow: -1.36 <i>Measured</i> |
| Auto-ignition temperature | 398 °C <i>Literature</i> |
| Decomposition temperature | No test data available |
| Dynamic Viscosity | 19.83 mPa.s at 20 °C <i>Literature</i> |
| Kinematic Viscosity | No data available |
| Explosive properties | No data available |
| Oxidizing properties | No data available |
| Molecular weight | 62 g/mol <i>Literature</i> |
| Molecular formula | HOC ₂ H ₄ OH |

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Thermally stable at recommended temperatures and pressures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Aldehydes. Alcohols. Ethers.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Oral toxicity is expected to be moderate in humans due to ethylene glycol even though tests with animals show a lower degree of toxicity. Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure.

LD50, Rat, male and female, 7,712 mg/kg
Lethal Dose, Human, adult, 100 ml Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin exposure to large quantities may result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

LD50, Rabbit, > 10,600 mg/kg
LD50, Mouse, male and female, > 3,500 mg/kg

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. With good ventilation, single exposure is not expected to cause adverse effects. If material is heated or areas are poorly ventilated, vapor/mist may accumulate and cause respiratory irritation and symptoms such as headache and nausea.

LC50, Rat, male and female, 6 Hour, dust/mist, > 2.5 mg/l

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.
Prolonged contact may cause slight skin irritation with local redness.
Repeated contact may cause skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight eye irritation.
Corneal injury is unlikely.
Vapor or mist may cause eye irritation.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Observations in humans include:
Nystagmus (involuntary eye movement).
In animals, effects have been reported on the following organs:
Kidney.
Liver.

Carcinogenicity

Ethylene glycol did not cause cancer in long-term animal studies.

Teratogenicity

Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

Reproductive toxicity

Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity**Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 72,860 mg/l, Other guidelines

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate inhibition, 6,500 - 13,000 mg/l, Other guidelines

Toxicity to bacteria

EC50, activated sludge, 30 min, 225 mg/l, OECD 209 Test

Persistence and degradability

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Pass

Biodegradation: 90 - 100 %

Exposure time: 10 d

Method: OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable

Biodegradation: 90 %

Exposure time: 1 d

Method: OECD Test Guideline 302B or Equivalent

Bioaccumulative potential

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -1.36 Measured

Mobility in Soil

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 1 Estimated.

Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Other adverse effects

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods:

This product when disposed of in its unused and uncontaminated state should be treated as a hazardous waste.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Not regulated for transport

Classification for SEA transport (IMO-IMDG):**Transport in bulk
according to Annex II of
MARPOL 73/78 and the
IBC Code**

Product Name: Ethylene Glycol

Pollution Category: Z

Ship Type: 3

Fire Protection: AC

Additional Information:

This product may be transported under nitrogen padding. Nitrogen is an odorless and invisible gas. Exposure to a nitrogen enriched environment may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry.

Remarks:

Refer to Section 7 (Handling & Storage) for special precautions which personnel needs to be aware of or needs to comply with in connection with transport.

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

This product has been classified in accordance with the criteria of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS), rev. 7.

16. OTHER INFORMATION

Revision

Identification Number: 101232907 / KUWT / Issue Date: 08.23.2023 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

| | |
|-------|--|
| ACGIH | USA. American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Values (TLV) |
| STEL | Short-term exposure limit |
| TWA | 8-hour, time-weighted average |

EQUATE PETROCHEMICAL COMPANY (K.S.C.C) urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.